



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-814-019
Job Sheet 187080



Part No: D412-814-019

Job Qty: 1 pcs

Part Name: Replacement Crew Door, Full Bubble Window - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 2/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 27 IPP REV:A 12.06.13 NEW ISSUE DD VERF:EC IPP REV:B 12.12.05 AS PER IIN
REV.B DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/5/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		



Container No: S168968



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: D412-814-019

Job No: 187080

Serial No/Batch: S168968

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH12-37 Issue Date: 04/02/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Misidentified ☐	Past Due ☐																								

				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
120	QC 4	1 pcs	2/5/19	0.00 0.00	QC 4 - 16	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
125	DC - 1 - B4B	1 pcs	2/5/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
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					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - FG	1 pcs	2/5/19	0.00 0.00	QC 21 - FG - 16	
					QC 21 - FG - 21	
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness 125 - Document Control - Photocopy bluefile & type labels per PPP D412-814-019 CHG001 130 - Identify and pack for shipping as per PPP D412-814-019 Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						

DQA: _____ Date: _____



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Part / Item	Component Name	Quantity	Operation	Container
AN3C6A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5049457
D4491-041	Door Hinge Assembly, Left Upper	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5143890
D4491-043	Door Hinge Assembly, Left Lower	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5143887
D4583-041	Door Assembly, Full Vertical Reference Window, LH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5168882
D4643-1	Placard	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5084460
MS21043-3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5143711
NAS1149C0332P	not a good # see NAS1149C0332R	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5143245

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C6A	6	165	0
	D4491-041 51098	1	0	0
	D4491-043 51098	1	0	0
	D4583-041	1	0	0
	D4643-1 51145	1	4	0
	MS21043-3	6	886	0
	NAS1149C0332P	12	0	0
	NAS1149C0332R			

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



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